(Fentanyl buccal tablet)
Each tablet contains fentanyl citrate equivalent to fentanyl base: 100, 200, 400, 600 and 800 mcg

PHYSICIANS AND OTHER HEALTHCARE PROVIDERS MUST BECOME FAMILIAR WITH THE IMPORTANT WARNINGS IN THIS LABEL.

**FENTORA** contains fentanyl, an opioid agonist and a Schedule II controlled substance, with an abuse liability similar to other opioid analgesics. **FENTORA** can be abused in a manner similar to other opioid agonists, legal or illicit. This should be considered when prescribing or dispensing **FENTORA** in situations where the physician or pharmacist is concerned about an increased risk of misuse, abuse or diversion. Schedule II opioid substances which include morphine, oxycodone, hydromorphone, oxymorphone, and methadone have the highest potential for abuse and risk of fatal overdose due to respiratory depression.

**FENTORA** is indicated for the management of breakthrough pain in patients with cancer who are already receiving and who are tolerant to opioid therapy for their underlying persistent cancer pain. Patients considered opioid tolerant are those who are taking at least 60 mg of oral morphine/day, at least 25 mcg of transdermal fentanyl/hour, at least 30 mg of oxycodone daily, at least 8 mg of oral hydromorphone daily or an equianalgesic dose of another opioid for a week or longer.

Because life-threatening respiratory depression could occur at any dose in opioid non-tolerant patients, **FENTORA** is contraindicated in the management of acute or postoperative pain. This product is not indicated for use in opioid non-tolerant patients.

Patients and their caregivers must be instructed that **FENTORA** contains a medicine in an amount which can be fatal to a child. Patients and their caregivers must be instructed to keep all tablets out of the reach of children. (See Information for Patients and Their Caregivers for disposal instructions.)

Due to the higher bioavailability of fentanyl in **FENTORA**, when converting patients from other oral fentanyl products, including oral transmucosal fentanyl citrate (OTFC and Actiq®), to **FENTORA**, do not substitute **FENTORA** on a mcg per mcg basis. Adjust doses as appropriate (see DOSAGE AND ADMINISTRATION).

**FENTORA** is intended to be used only in the care of opioid tolerant cancer patients and only by healthcare professionals who are knowledgeable of and skilled in the use of Schedule II opioids to treat cancer pain.
DESCRIPTION

FENTORA (fentanyl buccal tablet) is a potent opioid analgesic, intended for buccal mucosal administration. FENTORA is formulated as a flat-faced, round, beveled-edge tablet.

FENTORA is designed to be placed and retained within the buccal cavity for a period sufficient to allow disintegration of the tablet and absorption of fentanyl across the oral mucosa.

FENTORA employs the OraVescent® drug delivery technology, utilizing an effervescent reaction which is thought to enhance the rate and extent of fentanyl absorbed through the buccal mucosa. It is believed that transient pH changes accompanying the effervescent reaction may optimize dissolution (at a lower pH) and membrane permeation (at a higher pH).

Active Ingredient: Fentanyl citrate, USP is N-(1-Phenethyl-4-piperidyl) propionanilide citrate (1:1). Fentanyl is a highly lipophilic compound (octanol-water partition coefficient at pH 7.4 is 816:1) that is freely soluble in organic solvents and sparingly soluble in water (1:40). The molecular weight of the free base is 336.5 (the citrate salt is 528.6). The pKa of the tertiary nitrogens are 7.3 and 8.4. The compound has the following structural formula:

![Fentanyl Structural Formula]

All tablet strengths are expressed as the amount of fentanyl free base, e.g., the 100-microgram strength tablet contains 100 micrograms of fentanyl free base.

Inactive Ingredients: Mannitol, sodium starch glycolate, sodium bicarbonate, sodium carbonate, citric acid, and magnesium stearate.

CLINICAL PHARMACOLOGY

Pharmacology: Fentanyl is a pure opioid agonist whose principal therapeutic action is analgesia. Other members of the class known as opioid agonists include substances such as morphine, oxycodone, hydromorphone, codeine, and hydrocodone. Pharmacological effects of opioid agonists include anxiolysis, euphoria, feelings of relaxation, respiratory
depression, constipation, miosis, cough suppression, and analgesia. Like all pure opioid agonist analgesics, with increasing doses there is increasing analgesia, unlike with mixed agonist/antagonists or non-opioid analgesics, where there is a limit to the analgesic effect with increasing doses. With pure opioid agonist analgesics, there is no defined maximum dose; the ceiling to analgesic effectiveness is imposed only by side effects, the more serious of which may include somnolence and respiratory depression.

**Analgesia**
The analgesic effects of fentanyl are related to the blood level of the drug, if proper allowance is made for the delay into and out of the CNS (a process with a 3-to-5-minute half-life).

In general, the effective concentration and the concentration at which toxicity occurs increase with increasing tolerance with any and all opioids. The rate of development of tolerance varies widely among individuals. As a result, the dose of FENTORA should be individually titrated to achieve the desired effect (see DOSAGE AND ADMINISTRATION).

**Central Nervous system**
The precise mechanism of the analgesic action is unknown although fentanyl is known to be a mu opioid receptor agonist. Specific CNS opioid receptors for endogenous compounds with opioid-like activity have been identified throughout the brain and spinal cord and play a role in the analgesic effects of this drug.

Fentanyl produces respiratory depression by direct action on brain stem respiratory centers. The respiratory depression involves both a reduction in the responsiveness of the brain stem to increases in carbon dioxide and to electrical stimulation.

Fentanyl depresses the cough reflex by direct effect on the cough center in the medulla. Antitussive effects may occur with doses lower than those usually required for analgesia. Fentanyl causes miosis even in total darkness. Pinpoint pupils are a sign of opioid overdose but are not pathognomonic (e.g., pontine lesions of hemorrhagic or ischemic origin may produce similar findings).

**Gastrointestinal System**
Fentanyl causes a reduction in motility associated with an increase in smooth muscle tone in the antrum of the stomach and in the duodenum. Digestion of food is delayed in the small intestine and propulsive contractions are decreased. Propulsive peristaltic waves in the colon are decreased, while tone may be increased to the point of spasm resulting in constipation. Other opioid induced-effects may include a reduction in gastric, biliary and pancreatic secretions, spasm of the sphincter of Oddi, and transient elevations in serum amylase.
**Cardiovascular System**
Fentanyl may produce release of histamine with or without associated peripheral vasodilation. Manifestations of histamine release and/or peripheral vasodilation may include pruritus, flushing, red eyes, sweating, and/or orthostatic hypotension.

**Endocrine System**
Opioid agonists have been shown to have a variety of effects on the secretion of hormones. Opioids inhibit the secretion of ACTH, cortisol, and luteinizing hormone (LH) in humans. They also stimulate prolactin, growth hormone (GH) secretion, and pancreatic secretion of insulin and glucagon in humans and other species, rats and dogs. Thyroid stimulating hormone (TSH) has been shown to be both inhibited and stimulated by opioids.

**Respiratory System**
All opioid mu-receptor agonists, including fentanyl, produce dose dependent respiratory depression. The risk of respiratory depression is less in patients receiving chronic opioid therapy who develop tolerance to respiratory depression and other opioid effects. During the titration phase of the clinical trials, somnolence, which may be a precursor to respiratory depression, did increase in patients who were treated with higher doses of another oral transmucosal fentanyl citrate (Actiq). Peak respiratory depressive effects may be seen as early as 15 to 30 minutes from the start of oral transmucosal fentanyl citrate product administration and may persist for several hours.

Serious or fatal respiratory depression can occur even at recommended doses. Fentanyl depresses the cough reflex as a result of its CNS activity. Although not observed with oral transmucosal fentanyl products in clinical trials, fentanyl given rapidly by intravenous injection in large doses may interfere with respiration by causing rigidity in the muscles of respiration. Therefore, physicians and other healthcare providers should be aware of this potential complication.
(See BOXED WARNING, CONTRAINDICATIONS, WARNINGS, PRECAUTIONS, ADVERSE REACTIONS, and OVERDOSAGE for additional information on hypoventilation.)

**PHARMACOKINETICS**
Fentanyl exhibits linear pharmacokinetics. Systemic exposure to fentanyl following administration of FENTORA increases linearly in an approximate dose-proportional manner over the 100- to 800-mcg dose range.

**Absorption:**
Following buccal administration of FENTORA, fentanyl is readily absorbed with an absolute bioavailability of 65%. The absorption profile of FENTORA is largely the result of an initial absorption from the buccal mucosa, with peak plasma concentrations following venous sampling generally attained within an hour after buccal administration. Approximately 50% of the total dose administered is absorbed transmucosally and
becomes systemically available. The remaining half of the total dose is swallowed and undergoes more prolonged absorption from the gastrointestinal tract.

In a study that compared the absolute and relative bioavailability of FENTORA and Actiq (oral transmucosal fentanyl citrate [OTFC]), the rate and extent of fentanyl absorption were considerably different (approximately 30% greater exposure with FENTORA) (Table 1).

<table>
<thead>
<tr>
<th>Pharmacokinetic Parameter (mean)</th>
<th>FENTORA 400 mcg</th>
<th>Actiq (OTFC) 400 mcg (adjusted dose)***</th>
</tr>
</thead>
<tbody>
<tr>
<td>Absolute Bioavailability</td>
<td>65% ± 20%</td>
<td>47% ± 10.5%</td>
</tr>
<tr>
<td>Fraction Absorbed transmucosally</td>
<td>48%± 31.8%</td>
<td>22%± 17.3%</td>
</tr>
<tr>
<td>$T_{\text{max}}$ (minute)**</td>
<td>46.8 (20-240)</td>
<td>90.8 (35-240)</td>
</tr>
<tr>
<td>$C_{\text{max}}$ (ng/mL)</td>
<td>1.02 ± 0.42</td>
<td>0.63 ± 0.21</td>
</tr>
<tr>
<td>$AUC_{0-\text{t}_{\text{max}}}$ (ng/mL)</td>
<td>0.40 ± 0.18</td>
<td>0.14 ± 0.05</td>
</tr>
<tr>
<td>$AUC_{0-\text{inf}}$ (ng/mL)</td>
<td>6.48 ± 2.98</td>
<td>4.79 ± 1.96</td>
</tr>
</tbody>
</table>

* Based on venous blood samples.
** Data for $T_{\text{max}}$ presented as median (range)
*** Actiq (OTFC) data was dose adjusted (800mcg to 400 mcg).

Similarly, in another bioavailability study exposure following administration of FENTORA was also greater (approximately 50%) compared to Actiq (OTFC).

Due to differences in drug delivery, measures of exposure ($C_{\text{max}}$, $AUC_{0-\text{t}_{\text{max}}}$, $AUC_{0-\text{inf}}$) associated with a given dose of fentanyl were substantially greater with FENTORA compared to Actiq (OTFC) (see Figure 1). Therefore, caution must be exercised when switching patients from one product to another (see DOSAGE and ADMINISTRATION). Figure 1 includes an inset which shows the mean plasma concentration versus time profile to 6 hours. The vertical line denotes the median $T_{\text{max}}$ for FENTORA.
Systemic exposure to fentanyl following administration of FENTORA increases linearly in an approximate dose-proportional manner over the 100- to 800-mcg dose range. Mean pharmacokinetic parameters are presented in Table 2. Mean plasma concentration versus time profiles are presented in Figure 2.

Table 2: Pharmacokinetic Parameters* Following Single 100-, 200-, 400-, and 800-mcg Doses of FENTORA in Healthy Subjects

<table>
<thead>
<tr>
<th>Pharmacokinetic Parameter (mean±SD)</th>
<th>100 mcg</th>
<th>200 mcg</th>
<th>400 mcg</th>
<th>800 mcg</th>
</tr>
</thead>
<tbody>
<tr>
<td>$C_{\text{max}}$ (ng/mL)</td>
<td>0.25±0.14</td>
<td>0.40±0.18</td>
<td>0.97±0.53</td>
<td>1.59±0.90</td>
</tr>
</tbody>
</table>

Actiq (OTFC) data was dose adjusted (800 mcg to 400 mcg).
<table>
<thead>
<tr>
<th>$T_{\text{max}}$, minute** (range)</th>
<th>45.0 (25.0-181.0)</th>
<th>40.0 (20.0-180.0)</th>
<th>35.0 (20.0-180.0)</th>
<th>40.0 (25.0-180.0)</th>
</tr>
</thead>
<tbody>
<tr>
<td>AUC$_{0-\text{inf}}$(ng/mL)</td>
<td>0.98±0.37</td>
<td>2.11±1.13</td>
<td>4.72±1.95</td>
<td>9.05±3.72</td>
</tr>
<tr>
<td>AUC$<em>{0-t</em>{\text{max}}}$ (ng/mL)</td>
<td>0.09±0.06</td>
<td>0.13±0.09</td>
<td>0.34±0.23</td>
<td>0.52±0.38</td>
</tr>
<tr>
<td>T1/2, hr**</td>
<td>2.63 (1.47-13.57)</td>
<td>4.43 (1.85-20.76)</td>
<td>11.09 (4.63-20.59)</td>
<td>11.70 (4.63-28.63)</td>
</tr>
</tbody>
</table>

* Based on venous sampling.
** Data for $T_{\text{max}}$ presented as median (range).

Figure 2: Mean Plasma Concentration Versus Time Profiles Following Single 100-, 200-, 400-, and 800-mcg Doses of FENTORA in Healthy Subjects

Dwell time (defined as the length of time that the tablet takes to fully disintegrate following buccal administration), does not appear to affect early systemic exposure to fentanyl.

The effect of mucositis (Grade 1) on the pharmacokinetic profile of FENTORA was studied in a group of patients with (N = 8) and without mucositis (N = 8) who were otherwise matched. A single 200-mcg tablet was administered, followed by sampling at appropriate intervals. Mean summary statistics (standard deviation in parentheses, expected $t_{\text{max}}$ where range was used) are presented in Table 4.
Table 4. Pharmacokinetic Parameters in Patients with Mucositis.

<table>
<thead>
<tr>
<th>Patient status</th>
<th>$C_{\text{max}}$ (ng/mL)</th>
<th>$t_{\text{max}}$ (min)</th>
<th>AUC$<em>{0-t</em>{\text{max}}}$ (ng-hr/mL)</th>
<th>AUC$_{0-8}$ (ng-hr/mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mucositis</td>
<td>1.25±0.78</td>
<td>25.0 (15-45)</td>
<td>0.21±0.16</td>
<td>2.33±0.93</td>
</tr>
<tr>
<td>No mucositis</td>
<td>1.24±0.77</td>
<td>22.5 (10-121)</td>
<td>0.25±0.24</td>
<td>1.86±0.86</td>
</tr>
</tbody>
</table>

**Distribution:**
Fentanyl is highly lipophilic. The plasma protein binding of fentanyl is 80-85%. The main binding protein is alpha-1-acid glycoprotein, but both albumin and lipoproteins contribute to some extent. The mean oral volume of distribution at steady state ($V_{\text{ss}}/F$) was 25.4 L/kg.

**Metabolism:**
The metabolic pathways following buccal administration of FENTORA have not been characterized in clinical studies. The progressive decline of fentanyl plasma concentrations results from the uptake of fentanyl in the tissues and biotransformation in the liver. Fentanyl is metabolized in the liver and in the intestinal mucosa to norfentanyl by cytochrome P450 3A4 isoform. In animal studies, norfentanyl was not found to be pharmacologically active. (see PRECAUTIONS: Drug Interactions for additional information).

**Elimination:**
Disposition of fentanyl following buccal administration of FENTORA has not been characterized in a mass balance study. Fentanyl is primarily (more than 90%) eliminated by biotransformation to N-dealkylated and hydroxylated inactive metabolites. Less than 7% of the administered dose is excreted unchanged in the urine, and only about 1% is excreted unchanged in the feces. The metabolites are mainly excreted in the urine, while fecal excretion is less important.

The total plasma clearance of fentanyl following intravenous administration is approximately 42 L/h.

**Special Populations:**
The pharmacokinetics of FENTORA has not been studied in Special Populations.

**Race**
The pharmacokinetic effects of race with the use of FENTORA have not been systematically evaluated. In studies conducted in healthy Japanese subjects, systemic exposure was generally higher than that observed in US subjects (mean $C_{\text{max}}$ and AUC values were approximately 50% and 20% higher, respectively). The observed differences were largely attributed to the lower mean weight of the Japanese subjects compared to US subjects (57.4 kg versus 73kg).

**Age**
The effect of age on the pharmacokinetics of FENTORA has not been studied.
Gender
Systemic exposure was higher for women than men (mean $C_{\text{max}}$ and AUC values were approximately 28% and 22% higher, respectively). The observed differences between men and women were largely attributable to differences in weight.

Renal or Hepatic Impairment:
The effect of renal or hepatic impairment on the pharmacokinetics of FENTORA has not been studied. Although fentanyl kinetics are known to be altered as a result of hepatic and renal disease due to alterations in metabolic clearance and plasma protein binding, the duration of effect for the initial dose of fentanyl is largely determined by the rate of distribution of the drug.

Diminished metabolic clearance may, therefore, become significant, primarily with repeated dosing or at very high single doses. For these reasons, while it is recommended that FENTORA is titrated to clinical effect for all patients, special care should be taken in patients with severe hepatic or renal disease (See PRECAUTIONS).

Drug interactions
The interaction between ritonavir and fentanyl was investigated in eleven healthy volunteers in a randomized crossover study. Subjects received oral ritonavir or placebo for 3 days. The ritonavir dose was 200 mg tid on Day 1 and 300 mg tid on Day 2 followed by one morning dose of 300 mg on Day 3. On Day 2, fentanyl was given as a single IV dose at 5 mcg/kg two hours after the afternoon dose of oral ritonavir or placebo. Naloxone was administered to counteract the side effects of fentanyl. The results suggested that ritonavir might decrease the clearance of fentanyl by 67%, resulting in a 174% (range 52%-420%) increase in fentanyl $AUC_{0-\infty}$. Coadministration of ritonavir in patients receiving FENTORA has not been studied; however, an increase in fentanyl AUC is expected. (See DOSAGE AND ADMINISTRATION and PRECAUTIONS.)

CLINICAL TRIALS

Breakthrough Pain:
The efficacy of FENTORA was demonstrated in a double-blind, placebo-controlled, cross-over study in opioid tolerant patients with cancer and breakthrough pain. Patients considered opioid tolerant were those who were taking at least 60 mg of oral morphine/day, at least 25 mcg of transdermal fentanyl/hour, at least 30 mg of oxycodone daily, at least 8 mg of oral hydromorphone daily or an equianalgesic dose of another opioid for a week or longer.

In this trial, patients were titrated in an open-label manner to a successful dose of FENTORA. A successful dose was defined as the dose in which a patient obtained adequate analgesia with tolerable side effects. Patients who identified a successful dose were randomized to a sequence of 10 treatments with 7 being the successful dose of FENTORA and 3 being placebo. Patients used one tablet (either FENTORA or Placebo) per breakthrough pain episode.
Patients assessed pain intensity on a scale that rated the pain as scale 0=none to 10=worst possible pain. With each episode of breakthrough pain, pain intensity was assessed first and then treatment was administered. Pain intensity (0-10) was measured at 15, 30, 45 and 60 minutes after the start of administration. The sum of differences in pain intensity scores at 15 and 30 minutes from baseline (SPID\textsubscript{30}) was the primary efficacy measure.

Sixty five percent of patients who entered the study achieved a successful dose during the titration phase. The distribution of successful doses is shown in Table 3. The median dose was 400 mcg.

**Table 3.**
**Successful Dose of FENTORA Following Initial Titration**

<table>
<thead>
<tr>
<th><em>FENTORA</em> Dose</th>
<th>(N=80) n (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 mcg</td>
<td>13 (16)</td>
</tr>
<tr>
<td>200 mcg</td>
<td>11 (14)</td>
</tr>
<tr>
<td>400 mcg</td>
<td>21 (26)</td>
</tr>
<tr>
<td>600 mcg</td>
<td>10 (13)</td>
</tr>
<tr>
<td>800 mcg</td>
<td>25 (31)</td>
</tr>
</tbody>
</table>

The LS mean (SE) SPID\textsubscript{30} for *FENTORA*-treated episodes was 3.0 (0.12) while for placebo-treated episodes it was 1.8 (0.18) (p<0.0001).

*Mean Pain Intensity Difference (PID) at Each Time Point During the Double-Blind Treatment Period*

*\(p<0.01\) *FENTORA* versus placebo, in favor of *FENTORA*, by one-sample Wilcoxon signed rank test

*\(p<0.0001\) *FENTORA* versus placebo, in favor of *FENTORA*, by one-sample Wilcoxon signed rank test

PID=pain intensity difference; *FENTORA* fentanyl; SEM=standard error of the mean
INDICATIONS AND USAGE
(See BOXED WARNING and CONTRAINDICATIONS)

**FENTORA** is indicated for the management of breakthrough pain in patients with cancer who are already receiving and who are tolerant to opioid therapy for their underlying persistent cancer pain. Patients considered opioid tolerant are those who are taking at least 60 mg of oral morphine/day, at least 25 mcg of transdermal fentanyl/hour, at least 30 mg of oxycodone daily, at least 8 mg of oral hydromorphone daily or an equianalgesic dose of another opioid for a week or longer.

This product must not be used in opioid non-tolerant patients because life-threatening hypoventilation could occur at any dose in patients not on a chronic regimen of opiates. For this reason, **FENTORA** is contraindicated in the management of acute or postoperative pain.

**FENTORA** is intended to be used only in the care of opioid tolerant cancer patients and only by healthcare professionals who are knowledgeable of and skilled in the use of Schedule II opioids to treat cancer pain.

CONTRAINDICATIONS

Because life-threatening respiratory depression could occur at any dose in opioid non-tolerant patients, **FENTORA** is contraindicated in the management of acute or postoperative pain. This product must not be used in opioid non-tolerant patients.

**FENTORA** is contraindicated in patients with known intolerance or hypersensitivity to any of its components or the drug fentanyl.

WARNINGS

See BOXED WARNING

The concomitant use of other CNS depressants, including other opioids, sedatives or hypnotics, general anesthetics, phenothiazines, tranquilizers, skeletal muscle relaxants, sedating antihistamines, potent inhibitors of cytochrome P450 3A4 isoform (e.g., erythromycin, ketoconazole, and certain protease inhibitors), and alcoholic beverages may produce increased depressant effects. Hypoventilation, hypotension, and profound sedation may occur.

**FENTORA** is not recommended for use in patients who have received MAO inhibitors within 14 days, because severe and unpredictable potentiation by MAO inhibitors has been reported with opioid analgesics.

Pediatric Use: The safety and efficacy of **FENTORA** have not been established in pediatric patients below the age of 18 years.

Patients and their caregivers must be instructed that **FENTORA** contains a medicine in an amount which can be fatal to a child. Patients and their caregivers must be instructed to keep tablets out of the reach of children. (See SAFETY AND
Drug Abuse, Addiction and Diversion of Opioids

FENTORA contains fentanyl, a mu-opioid agonist and a Schedule II controlled substance with high potential for abuse similar to hydromorphone, methadone, morphine, oxycodone, and oxymorphone. Fentanyl can be abused and is subject to misuse, and criminal diversion.

Concerns about abuse, addiction, and diversion should not prevent the proper management of pain. However, all patients treated with opioids require careful monitoring for signs of abuse and addiction, since use of opioid analgesic products carries the risk of addiction even under appropriate medical use.

Addiction is a primary, chronic, neurobiologic disease, with genetic, psychosocial, and environmental factors influencing its development and manifestations. It is characterized by behaviors that include one or more of the following: impaired control over drug use, compulsive use, continued use despite harm, and craving. Drug addiction is a treatable disease, utilizing a multidisciplinary approach, but relapse is common.

“Drug-seeking” behavior is very common in addicts and drug abusers.

Abuse and addiction are separate and distinct from physical dependence and tolerance. Physicians should be aware that addiction may not be accompanied by concurrent tolerance and symptoms of physical dependence in all addicts. In addition, abuse of opioids can occur in the absence of addiction and is characterized by misuse for non-medical purposes, often in combination with other psychoactive substances. Since FENTORA tablets may be diverted for non-medical use, careful record keeping of prescribing information, including quantity, frequency, and renewal requests is strongly advised.

Proper assessment of patients, proper prescribing practices, periodic re-evaluation of therapy, and proper dispensing and storage are appropriate measures that help to limit abuse of opioid drugs.

FENTORA should be handled appropriately to minimize the risk of diversion, including restriction of access and accounting procedures as appropriate to the clinical setting and as required by law.

Healthcare professionals should contact their State Professional Licensing Board, or State Controlled Substances Authority for information on how to prevent and detect abuse or diversion of this product.

Physical Dependence and Withdrawal

The administration of FENTORA should be guided by the response of the patient. Physical dependence, per se, is not ordinarily a concern when one is treating a patient...
with cancer and chronic pain, and fear of tolerance and physical dependence should not deter using doses that adequately relieve the pain.

Opioid analgesics may cause physical dependence. Physical dependence results in withdrawal symptoms in patients who abruptly discontinue the drug. Withdrawal also may be precipitated through the administration of drugs with opioid antagonist activity, e.g., naloxone, nalmefene, or mixed agonist/antagonist analgesics (pentazocine, butorphanol, buprenorphine, nalbuphine).

Physical dependence usually does not occur to a clinically significant degree until after several weeks of continued opioid usage. Tolerance, in which increasingly larger doses are required in order to produce the same degree of analgesia, is initially manifested by a shortened duration of analgesic effect, and subsequently, by decreases in the intensity of analgesia.

**Respiratory Depression**

Respiratory depression is the chief hazard of opioid agonists, including fentanyl, the active ingredient in *FENTORA*. Respiratory depression is more likely to occur in patients with underlying respiratory disorders and elderly or debilitated patients, usually following large initial doses in opioid non-tolerant patients, or when opioids are given in conjunction with other drugs that depress respiration.

Respiratory depression from opioids is manifested by a reduced urge to breathe and a decreased rate of respiration, often associated with the “sighing” pattern of breathing (deep breaths separated by abnormally long pauses). Carbon dioxide retention from opioid-induced respiratory depression can exacerbate the sedating effects of opioids. This makes overdoses involving drugs with sedative properties and opioids especially dangerous.

**PRECAUTIONS**

**General**

The extent of fentanyl absorption with different formulations of transmucosal delivery systems can be substantially different; therefore, the same dose of fentanyl in two different formulations should not be viewed as equivalent. Therefore, caution must be exercised when switching patients from one product to another (See DOSAGE and ADMINISTRATION).

For patients not previously using oral transmucosal fentanyl citrate, the initial dose of *FENTORA* should be 100-mcg. Each patient should be individually titrated to provide adequate analgesia while minimizing side effects.

Opioid analgesics impair the mental and/or physical ability required for the performance of potentially dangerous tasks (e.g., driving a car or operating machinery). Patients taking *FENTORA* should be warned of these dangers and should be counseled accordingly.

The use of concomitant CNS active drugs requires special patient care and observation. (See WARNINGS.)
**Chronic Pulmonary Disease**
Because potent opioids can cause respiratory depression, *FENTORA* should be titrated with caution in patients with chronic obstructive pulmonary disease or pre-existing medical conditions predisposing them to respiratory depression. In such patients, even normal therapeutic doses of *FENTORA* may further decrease respiratory drive to the point of respiratory failure.

**Head Injuries and Increased Intracranial Pressure**
*FENTORA* should only be administered with extreme caution in patients who may be particularly susceptible to the intracranial effects of CO₂ retention such as those with evidence of increased intracranial pressure or impaired consciousness. Opioids may obscure the clinical course of a patient with a head injury and should be used only if clinically warranted.

**Application Site Reactions**
In clinical trials, 10% of all patients exposed to *FENTORA* reported application site reactions. These reactions ranged from paresthesia to ulceration and bleeding. Application site reactions occurring in ≥1% of patients were pain (4%), ulcer (3%), and irritation (3%). Application site reactions tended to occur early in treatment, were self-limited and only resulted in treatment discontinuation for 2% of patients.

**Cardiac Disease**
Intravenous fentanyl may produce bradycardia. Therefore, *FENTORA* should be used with caution in patients with bradyarrhythmias.

**Hepatic or Renal Disease**
Insufficient information exists to make recommendations regarding the use of *FENTORA*® in patients with impaired renal or hepatic function. Fentanyl is metabolized primarily via human cytochrome P450 3A4 isoenzyme system and mostly eliminated in urine. If the drug is used in these patients, it should be used with caution because of the hepatic metabolism and renal excretion of fentanyl.

**Information for Patients and Their Caregivers**
1. **Patients and their caregivers must be instructed that children, especially small children, exposed to *FENTORA* are at high risk of FATAL RESPIRATORY DEPRESSION.** Patients and their caregivers must be instructed to keep *FENTORA* tablets out of the reach of children. (See SAFETY AND HANDLING, WARNINGS, and MEDICATION GUIDE for specific patient instructions.)
2. Patients and their caregivers should be provided a Medication Guide each time *FENTORA* is dispensed because new information may be available.
3. Patients should be aware that *FENTORA* contains fentanyl which is a strong pain medication similar to hydromorphone, methadone, morphine, oxycodone, and oxymorphone.
4. Patients should be instructed that the active ingredient in *FENTORA*, fentanyl, is a drug that some people abuse. *FENTORA* should be taken only by the patient it was
prescribed for, and it should be protected from theft or misuse in the work or home environment.

5. Patients should be instructed that FENTORA tablets are not to be swallowed whole; this will reduce the effectiveness of the medication. They are to be placed between the cheek and gum above a molar tooth and allowed to dissolve. After 30 minutes if remnants of the tablet still remain, patients may swallow it with a glass of water.

6. Patients should be cautioned to talk to their doctor if breakthrough pain is not alleviated or worsens after taking FENTORA.

7. Patients should be cautioned that FENTORA can affect a person’s ability to perform activities that require a high level of attention (such as driving or using heavy machinery). Patients taking FENTORA should be warned of these dangers and counseled accordingly.

8. Patients should be warned to not combine FENTORA with alcohol, sleep aids, or tranquilizers except by the orders of the prescribing physician, because dangerous additive effects may occur, resulting in serious injury or death.

9. Female patients should be informed that if they become pregnant or plan to become pregnant during treatment with FENTORA, they should ask their doctor about the effects that FENTORA (or any medicine) may have on them and their unborn children.

10. Patients and caregivers should be advised that if they have been receiving treatment with FENTORA and the medicine is no longer needed they should contact Cephalon at 1-800-896-5855 or flush any remaining product down the toilet.

11. Patients should be warned that the active ingredient in FENTORA is fentanyl which is a drug that some people abuse. FENTORA should be taken only by the patient it was prescribed for, and it should be protected from theft or misuse in the work or home environment.

Disposal of Unopened FENTORA Blister Packages When No Longer Needed

Patients and members of their household must be advised to dispose of any unopened blister packages remaining from a prescription as soon as they are no longer needed.

To dispose of unused FENTORA, remove FENTORA tablets from blister packages and flush down the toilet. Do not flush the FENTORA blister packages or cartons down the toilet. (See SAFETY AND HANDLING).

Detailed instructions for the proper storage, administration, disposal, and important instructions for managing an overdose of FENTORA are provided in the FENTORA Medication Guide. Patients should be encouraged to read this information in its entirety and be given an opportunity to have their questions answered.

In the event that a caregiver requires additional assistance in disposing of excess unusable tablets that remain in the home after a patient has expired, they should be instructed to call the toll-free number (1-800-896-5855) or seek assistance from their local DEA office.

Laboratory Tests

The effects of FENTORA on laboratory tests have not been evaluated.
Drug Interactions

See WARNINGS.

Fentanyl is metabolized mainly via the human cytochrome P450 3A4 isoenzyme system (CYP3A4), therefore potential interactions may occur when FENTORA is given concurrently with agents that affect CYP3A4 activity. Coadministration with agents that induce 3A4 activity may reduce the efficacy of FENTORA. The concomitant use of FENTORA with ritonavir or other strong 3A4 inhibitors such as ketoconazole, itraconazole, troleandomycin, clarithromycin, nefazadone, and nefazadone may result in a potentially dangerous increase in fentanyl plasma concentrations. The concomitant use of moderate CYP3A4 inhibitors such as amprenavir, aprepitant, diltiazem, erythromycin, fluconazole, fosamprenavir, grapefruit juice, and verapamil with FENTORA may also result in an increase in fentanyl plasma concentrations, which could increase or prolong adverse drug effects and may cause potentially fatal respiratory depression. Patients receiving FENTORA and potent and moderate CYP3A4 inhibitors should be carefully monitored for an extended period of time and dosage increase should be done conservatively. (See PHARMACOKINETICS, Drug Interactions and DOSAGE AND ADMINISTRATION).

Carcinogenesis, Mutagenesis, and Impairment of Fertility

Long-term studies in animals have not been performed to evaluate the carcinogenic potential of fentanyl.

Fentanyl citrate was not mutagenic in the in vitro Ames reverse mutation assay in S. typhimurium or E. coli, or the mouse lymphoma mutagenesis assay. Fentanyl citrate was not clastogenic in the in vivo mouse micronucleus assay.

Fentanyl impairs fertility in rats at doses of 30 mcg/kg IV and 160 mcg/kg SC. Conversion to human equivalent doses indicates this is within the range of the human recommended dosing for FENTORA.

Pregnancy - Category C

There are no adequate and well-controlled studies in pregnant women. FENTORA should be used during pregnancy only if the potential benefit justifies the potential risk to the fetus. No epidemiological studies of congenital anomalies in infants born to women treated with fentanyl during pregnancy have been reported.

Chronic maternal treatment with fentanyl during pregnancy has been associated with transient respiratory depression, behavioral changes, or seizures characteristic of neonatal abstinence syndrome in newborn infants. Symptoms of neonatal respiratory or neurological depression were no more frequent than expected in most studies of infants born to women treated acutely during labor with intravenous or epidural fentanyl.
Transient neonatal muscular rigidity has been observed in infants whose mothers were treated with intravenous fentanyl.

Fentanyl is embryocidal as evidenced by increased resorptions in pregnant rats at doses of 30 mcg/kg IV or 160 mcg/kg SC. Conversion to human equivalent doses indicates this is within the range of the human recommended dosing for FENTORA.

Fentanyl citrate was not teratogenic when administered to pregnant animals. Published studies demonstrated that administration of fentanyl (10, 100, or 500 mcg/kg/day) to pregnant rats from day 7 to 21, of their 21 day gestation, via implanted microosmotic minipumps was not teratogenic (the high dose was approximately 3-times the human dose of 1600 mcg per pain episode on a mg/m² basis). Intravenous administration of fentanyl (10 or 30 mcg/kg) to pregnant female rats from gestation day 6 to 18, was embryo or fetal toxic, and caused a slightly increased mean delivery time in the 30 mcg/kg/day group, but was not teratogenic.

**Labor and Delivery**
Fentanyl readily passes across the placenta to the fetus; therefore FENTORA is not recommended for analgesia during labor and delivery.

**Nursing Mothers**
Fentanyl is excreted in human milk; therefore FENTORA should not be used in nursing women because of the possibility of sedation and/or respiratory depression in their infants. Symptoms of opioid withdrawal may occur in infants at the cessation of nursing by women using FENTORA.

** Pediatric Use**
See WARNINGS.

**Geriatric Use**
Of the 304 patients with cancer in clinical studies of FENTORA 69 (23%) were 65 years of age and older.

Patients over the age of 65 years tended to titrate to slightly lower doses than younger patients.

Patients over the age of 65 years reported a slightly higher frequency for some adverse events specifically vomiting, constipation, and abdominal pain. Therefore, caution should be exercised in individually titrating FENTORA in elderly patients to provide adequate efficacy while minimizing risk.

**ADVERSE REACTIONS**
Pre-Marketing Clinical Trial Experience

The safety of FENTORA has been evaluated in 304 opioid tolerant cancer patients with breakthrough pain. The average duration of therapy was 76 days with some patients being treated for over 12 months.
The most commonly observed adverse events seen with FENTORA are typical of opioid side effects. Opioid side effects should be expected and managed accordingly.

The clinical trials of FENTORA were designed to evaluate safety and efficacy in treating patients with cancer and breakthrough pain; all patients were taking concomitant opioids, such as sustained-release morphine, sustained release oxycodone or transdermal fentanyl, for their persistent pain.

The adverse event data presented here reflect the actual percentage of patients experiencing each adverse effect among patients who received FENTORA for breakthrough pain along with a concomitant opioid for persistent pain. There has been no attempt to correct for concomitant use of other opioids, duration of FENTORA therapy or cancer-related symptoms.

Table 4 lists, by maximum dose received, adverse events with an overall frequency of 5% or greater within the total population that occurred during titration. The ability to assign a dose-response relationship to these adverse events is limited by the titration schemes used in these studies.

<table>
<thead>
<tr>
<th>System Organ Class</th>
<th>100mcg (N= 45)</th>
<th>200mcg (N= 34)</th>
<th>400mcg (N= 53)</th>
<th>600mcg (N= 56)</th>
<th>800mcg (N= 113)</th>
<th>Total (N= 304)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MeDRA preferred term, n (%)</td>
<td>100mcg (N= 45)</td>
<td>200mcg (N= 34)</td>
<td>400mcg (N= 53)</td>
<td>600mcg (N= 56)</td>
<td>800mcg (N= 113)</td>
<td>Total (N= 304)</td>
</tr>
<tr>
<td>Gastrointestinal disorders</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nausea</td>
<td>4(9)</td>
<td>5(15)</td>
<td>10(19)</td>
<td>13(23)</td>
<td>18(16)</td>
<td>50(17)</td>
</tr>
<tr>
<td>Vomiting</td>
<td>0</td>
<td>2(6)</td>
<td>2(4)</td>
<td>7(13)</td>
<td>3(3)</td>
<td>14(5)</td>
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<tr>
<td>General disorders and administration site conditions</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fatigue</td>
<td>3(7)</td>
<td>1(3)</td>
<td>9(17)</td>
<td>1(2)</td>
<td>5(4)</td>
<td>19(6)</td>
</tr>
<tr>
<td>Nervous system disorders</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dizziness</td>
<td>5(11)</td>
<td>2(6)</td>
<td>12(23)</td>
<td>18(32)</td>
<td>21(19)</td>
<td>58(19)</td>
</tr>
<tr>
<td>Somnolence</td>
<td>2(4)</td>
<td>2(6)</td>
<td>6(12)</td>
<td>7(13)</td>
<td>3(3)</td>
<td>20(7)</td>
</tr>
<tr>
<td>Headache</td>
<td>1(2)</td>
<td>3(9)</td>
<td>4(8)</td>
<td>8(14)</td>
<td>10(9)</td>
<td>26(9)</td>
</tr>
</tbody>
</table>

* Three hundred and two (302) patients were included in the safety analysis.

Table 5 lists, by successful dose, adverse events with an overall frequency of ≥5% within the total population that occurred after a successful dose had been determined.

<table>
<thead>
<tr>
<th>System Organ Class</th>
<th>100mcg (N= 45)</th>
<th>200mcg (N= 34)</th>
<th>400mcg (N= 53)</th>
<th>600mcg (N= 56)</th>
<th>800mcg (N= 113)</th>
<th>Total (N= 304)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MeDRA preferred term, n (%)</td>
<td>100mcg (N= 45)</td>
<td>200mcg (N= 34)</td>
<td>400mcg (N= 53)</td>
<td>600mcg (N= 56)</td>
<td>800mcg (N= 113)</td>
<td>Total (N= 304)</td>
</tr>
<tr>
<td>Gastrointestinal disorders</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nausea</td>
<td>4(9)</td>
<td>5(15)</td>
<td>10(19)</td>
<td>13(23)</td>
<td>18(16)</td>
<td>50(17)</td>
</tr>
<tr>
<td>Vomiting</td>
<td>0</td>
<td>2(6)</td>
<td>2(4)</td>
<td>7(13)</td>
<td>3(3)</td>
<td>14(5)</td>
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<tr>
<td>General disorders and administration site conditions</td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fatigue</td>
<td>3(7)</td>
<td>1(3)</td>
<td>9(17)</td>
<td>1(2)</td>
<td>5(4)</td>
<td>19(6)</td>
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<tr>
<td>Nervous system disorders</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dizziness</td>
<td>5(11)</td>
<td>2(6)</td>
<td>12(23)</td>
<td>18(32)</td>
<td>21(19)</td>
<td>58(19)</td>
</tr>
<tr>
<td>Somnolence</td>
<td>2(4)</td>
<td>2(6)</td>
<td>6(12)</td>
<td>7(13)</td>
<td>3(3)</td>
<td>20(7)</td>
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<tr>
<td>Headache</td>
<td>1(2)</td>
<td>3(9)</td>
<td>4(8)</td>
<td>8(14)</td>
<td>10(9)</td>
<td>26(9)</td>
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</table>

* Three hundred and two (302) patients were included in the safety analysis.
<table>
<thead>
<tr>
<th>System Organ</th>
<th>100mcg(N= 19)</th>
<th>200mcg(N= 31)</th>
<th>400mcg(N= 44)</th>
<th>600mcg(N= 48)</th>
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<td>Gastrointestinal disorders</td>
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<td>8(15)</td>
<td>21(11)</td>
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<tr>
<td>Fatigue</td>
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<td>9(20)</td>
<td>9(19)</td>
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<td>2(4)</td>
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<td>Metabolism and nutrition disorders</td>
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<td>7(13)</td>
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<td>Musculoskeletal and connective tissue disorders</td>
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</tr>
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<td>Neoplasms benign, malignant and unspecified incl cysts and polyps</td>
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<td>Nervous system disorders</td>
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<tr>
<td>Dizziness</td>
<td>5(26)</td>
<td>3(10)</td>
<td>5(11)</td>
<td>6(13)</td>
<td>6(11)</td>
<td>25(13)</td>
</tr>
<tr>
<td>Headache</td>
<td>2(11)</td>
<td>1(3)</td>
<td>4(9)</td>
<td>5(10)</td>
<td>8(15)</td>
<td>20(10)</td>
</tr>
<tr>
<td>Somnolence</td>
<td>0</td>
<td>1(3)</td>
<td>4(9)</td>
<td>4(8)</td>
<td>8(15)</td>
<td>17(9)</td>
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<td>Psychiatric disorders</td>
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<td>Confusional state</td>
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<td>2(5)</td>
<td>3(6)</td>
<td>5(9)</td>
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</tr>
<tr>
<td>Depression</td>
<td>2(11)</td>
<td>1(3)</td>
<td>4(9)</td>
<td>3(6)</td>
<td>5(9)</td>
<td>15(8)</td>
</tr>
</tbody>
</table>
In addition, a small number of patients (n=11) with Grade 1 mucositis were included in clinical trials designed to support the safety of FENTORA enrolled. There was no evidence of excess toxicity in this subset of patients.

The duration of exposure to FENTORA varied greatly, and included open-label and double-blind studies. The frequencies listed below represent the ≥1% of patients from three clinical trials (titration and post-titration periods combined) who experienced that event while receiving FENTORA. Events are classified by system organ class.

**Adverse Events (≥1%)**

**Blood and Lymphatic System Disorders:** Anemia, Neutropenia, Thrombocytopenia, Leukopenia

**Cardiac Disorders:** Tachycardia

**Gastrointestinal Disorders:** Nausea, Vomiting, Constipation, Abdominal Pain, Diarrhea, Stomatitis, Dry Mouth, Dyspepsia, Upper Abdominal Pain, Abdominal Distension, Dysphagia, Gingival Pain, Stomach Discomfort, Gastroesophageal Reflux Disease, Glossodynia, Mouth Ulceration

**General Disorders and Administration Site Conditions:** Fatigue, Edema Peripheral, Asthenia, Pyrexia, Application Site Pain, Application Site Ulcer, Chest Pain, Chills, Application Site Irritation, Edema, Mucosal Inflammation, Pain

**Hepatobiliary Disorders:** Jaundice

**Infections and Infestations:** Pneumonia, Oral Candidiasis, Urinary Tract Infection, Cellulitis, Nasopharyngitis, Sinusitis, Upper Respiratory Tract Infection, Influenza, Tooth Abscess

**Injury, Poisoning and Procedural Complications:** Fall, Spinal Compression Fracture

**Investigations:** Decreased Weight, Decreased Hemoglobin, Increased Blood Glucose, Decreased Hematocrit, Decreased Platelet Count

**Metabolism and Nutrition Disorders:** Dehydration, Anorexia, Hypokalemia, Decreased Appetite, Hypoalbuminemia, Hypercalcemia, Hypomagnesemia, Hyponatremia, Reduced Oral Intake

**Musculoskeletal and Connective Tissue Disorders:** Arthralgia, Back Pain, Pain in Extremity, Myalgia, Chest Wall Pain, Muscle Spasms, Neck Pain, Shoulder Pain

**Nervous System Disorders:** Dizziness, Headache, Somnolence, Hypoesthesia, Dysgeusia, Lethargy, Peripheral Neuropathy, Paresthesia, Balance Disorder, Migraine, Neuropathy
Psychiatric Disorders: Confusional State, Depression, Insomnia, Anxiety, Disorientation, Euphoric Mood, Hallucination, Nervousness
Renal and Urinary Disorders: Renal Failure
Respiratory, Thoracic and Mediastinal Disorders: Dyspnea, Cough, Pharyngolaryngeal Pain, Exertional Dyspnea, Pleural Effusion, Decreased Breathing Sounds, Wheezing
Skin and Subcutaneous Tissue Disorders: Pruritus, Rash, Hyperhidrosis, Cold Sweat
Vascular Disorders: Hypertension, Hypotension, Pallor, Deep Vein Thrombosis

OVERDOSAGE
Clinical Presentation
The manifestations of FENTORA overdosage are expected to be similar in nature to intravenous fentanyl and other opioids, and are an extension of its pharmacological actions with the most serious significant effect being hypoventilation (see CLINICAL PHARMACOLOGY).

General
Immediate management of opioid overdose includes removal of the FENTORA tablet, if still in the mouth, ensuring a patent airway, physical and verbal stimulation of the patient, and assessment of level of consciousness, as well as ventilatory and circulatory status.

Treatment of Overdose in the Opioid Non-Tolerant Person
Ventilatory support should be provided, intravenous access obtained, and naloxone or other opioid antagonists should be employed as clinically indicated. The duration of respiratory depression following overdose may be longer than the effects of the opioid antagonist’s action (e.g., the half-life of naloxone ranges from 30 to 81 minutes) and repeated administration may be necessary. Consult the package insert of the individual opioid antagonist for details about such use.

Treatment of Overdose in Opioid-Tolerant Patients
Ventilatory support should be provided and intravenous access obtained as clinically indicated. Judicious use of naloxone or another opioid antagonist may be warranted in some instances, but it is associated with the risk of precipitating an acute withdrawal syndrome.

General Considerations for Overdose
Management of severe FENTORA overdose includes: securing a patent airway, assisting or controlling ventilation, establishing intravenous access, and GI decontamination by lavage and/or activated charcoal, once the patient’s airway is secure. In the presence of hypoventilation or apnea, ventilation should be assisted or controlled and oxygen administered as indicated.

Patients with overdose should be carefully observed and appropriately managed until their clinical condition is well controlled.

Although muscle rigidity interfering with respiration has not been seen following the use of FENTORA, this is possible with fentanyl and other opioids. If it occurs, it should be
managed by the use of assisted or controlled ventilation, by an opioid antagonist, and as a final alternative, by a neuromuscular blocking agent.

**DOSAGE AND ADMINISTRATION**

Physicians should individualize treatment using a progressive plan of pain management. Healthcare professionals should follow appropriate pain management principles of careful assessment and ongoing monitoring (see **BOXED WARNING** and **Dose Titration**).

**Patients with hepatic and/or renal impairment**

Caution should be exercised for patients with hepatic and/or renal impairment, and the lowest possible dose should be used in these patients. (See **PRECAUTIONS**.)

**Patients receiving CYP3A4 inhibitors**

Particular caution should be exercised for patients receiving CYP3A4 inhibitors, and the lowest possible dose should be used in these patients (See **PRECAUTIONS**.)

**Patients with mucositis**

No dose adjustment appears necessary in patients with Grade 1 mucositis. The safety and efficacy of **FENTORA** when used in patients with mucositis more severe than Grade 1 have not been studied.

**Administration of **FENTORA**

**Dose Titration**

Patients should be titrated to a dose of **FENTORA** that provides adequate analgesia with tolerable side effects.

**Starting Dose:**

The initial dose of **FENTORA** should be 100 mcg.

For patients switching from oral transmucosal fentanyl citrate to **FENTORA**, the starting dose of **FENTORA** should be initiated as shown in Table 6 below (see **PHARMACOKINETICS, Absorption**).

**Table 6: Dosing Conversion Recommendations**

<table>
<thead>
<tr>
<th>Current Actiq() Dose (mcg)</th>
<th>Initial <strong>FENTORA</strong> Dose (mcg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>100</td>
</tr>
<tr>
<td>400</td>
<td>100</td>
</tr>
<tr>
<td>600</td>
<td>200</td>
</tr>
<tr>
<td>800</td>
<td>200</td>
</tr>
<tr>
<td>1200</td>
<td>400</td>
</tr>
</tbody>
</table>
**Re-dosing Patients Within a Single Episode:** Dosing may be repeated once during a single episode of breakthrough pain if pain is not adequately relieved by one FENTORA dose. Re-dosing may occur 30 minutes after the start of administration of FENTORA and the same dosage strength should be used.

**Increasing the Dose:** From an initial dose, patients should be closely followed and the dosage strength changed until the patient reaches a dose that provides adequate analgesia with tolerable side effects using a single FENTORA tablet. Patients should record their use of FENTORA over several episodes of breakthrough pain and discuss their experience with their physician to determine if a dosage adjustment is warranted.

Titration should be initiated using multiples of the 100-mcg FENTORA tablet. Patients needing to titrate above 100 mcg can be instructed to use two 100-mcg tablets (one on each side of the mouth in the buccal cavity). If this dose is not successful in controlling the breakthrough pain episode, the patient may be instructed to place two 100-mcg tablets on each side of the mouth in the buccal cavity (total of four 100-mcg tablets). Although not bioequivalent, four 100-mcg FENTORA tablets were found to deliver approximately 12% and 13% higher values for $C_{\text{max}}$ and $\text{AUC}_{0-\infty}$, respectively, compared to one 400-mcg FENTORA tablet. Consequently, patients converting from four 100-mcg tablets to one 400-mcg FENTORA tablet would be expected to experience a decrease in plasma concentration. The impact of this decrease on pain relief has not been evaluated clinically. Titrate above 400 mcg by 200-mcg increments bearing in mind (1) using more than 4 tablets simultaneously has not been studied and (2) it is important to minimize the number of strengths available to patients at any time to prevent confusion and possible overdose.

To reduce the risk of overdose during titration, patients should have only one strength FENTORA tablet available at any one time. Patients should be strongly encouraged to use all of their FENTORA tablets of one strength prior to being prescribed the next strength. If this is not practical, unused FENTORA should be disposed of safely (see Disposal of FENTORA).

Once a successful dose has been established, if the patient experiences greater than four breakthrough pain episodes per day, the dose of the maintenance (around-the-clock) opioid used for persistent pain should be re-evaluated.

**Dosage Adjustment**
Dosage adjustment of both FENTORA and the maintenance (around-the-clock) opioid analgesic may be required in some patients in order to continue to provide adequate relief of breakthrough pain. Generally, the FENTORA dose should be increased when patients require more than one dose per breakthrough pain episode for several consecutive episodes.
Opening the Blister Package
Patients should be instructed not to open the blister until ready to administer. A single blister unit should be separated from the blister card by tearing it apart at the perforations. The blister unit should then be bent along the line where indicated. The blister backing should then be peeled back to expose the tablet. **Patients should NOT attempt to push the tablet through the blister as this may cause damage to the tablet.** The tablet should not be stored once it has been removed from the blister package as the tablet integrity may be compromised and because this increases the risk of accidental exposure to the tablet.

Tablet Administration
Patients should remove the tablet from the blister unit and *immediately* place the entire **FENTORA** tablet in the buccal cavity (above a rear molar, between the upper cheek and gum). **Patients should not attempt to split the tablet.**

The **FENTORA** tablet should not be sucked, chewed or swallowed, as this will result in lower plasma concentrations than when taken as directed.

The **FENTORA** tablet should be left between the cheek and gum until it has disintegrated, which usually takes approximately 14-25 minutes.

After 30 minutes, if remnants from the **FENTORA** tablet remain, they may be swallowed with a glass of water.

Dwell time (defined as the length of time that the tablet takes to fully disintegrate following buccal administration), does not appear to affect early systemic exposure to fentanyl.

**SAFETY AND HANDLING**
**FENTORA** is supplied in individually sealed, child-resistant blister packages. The amount of fentanyl contained in **FENTORA** can be fatal to a child. **Patients and their caregivers must be instructed to keep **FENTORA** out of the reach of children** (see **BOX WARNING**, **WARNINGS**, **PRECAUTIONS**, and **MEDICATION GUIDE**).

Store at 20-25°C (68-77°F) with excursions permitted between 15° and 30°C (59° to 86°F) until ready to use. (See USP Controlled Room Temperature.)

**FENTORA** should be protected from freezing and moisture. Do not use if the blister package has been tampered with.

**DISPOSAL OF FENTORA**
Patients and members of their household must be advised to dispose of any tablets remaining from a prescription as soon as they are no longer needed. Instructions are included in **Information for Patients and Their Caregivers** and in the Medication Guide. If additional assistance is required, referral to the **FENTORA** 800# (1-800-896-5855) should be made.
HOW SUPPLIED

Each carton contains 7 blister cards with 4 tablets in each card. The blisters are child resistant, encased in peelable foil, and provide protection from moisture. Each dosage strength is uniquely identified by the debossing on the tablet as described in the table below. The dosage strength of each tablet is marked on the tablet, the blister package and the carton. See blister package and carton for product information.

<table>
<thead>
<tr>
<th>Dosage Strength (fentanyl base)</th>
<th>Debossing</th>
<th>Carton/Blister Package Color</th>
<th>NDC Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 mcg</td>
<td>1</td>
<td>Blue</td>
<td>NDC 63459-541-28</td>
</tr>
<tr>
<td>200 mcg</td>
<td>2</td>
<td>Orange</td>
<td>NDC 63459-542-28</td>
</tr>
<tr>
<td>400 mcg</td>
<td>4</td>
<td>Sage green</td>
<td>NDC 63459-544-28</td>
</tr>
<tr>
<td>600 mcg</td>
<td>6</td>
<td>Magenta (pink)</td>
<td>NDC 63459-546-28</td>
</tr>
<tr>
<td>800 mcg</td>
<td>8</td>
<td>Yellow</td>
<td>NDC 63459-548-28</td>
</tr>
</tbody>
</table>

Note: Colors are a secondary aid in product identification. Please be sure to confirm the printed dosage before dispensing.

Rx only.

DEA order form required. A Schedule CII narcotic.

Manufactured for:
Cephalon, Inc.
Frazer, PA 19355

By:
CIMA LABS, INC.®
10000 Valley View Road
Eden Prairie, MN 55344

and
Cephalon, Inc
4745 Wiley Post Way
Salt Lake City, UT 84116

U. S. Patent No. 6,200,604 and 6,974,590
Printed in USA
- Place a FENTORA tablet in your mouth above the upper cheek and gum and leave in place until the tablet is absorbed. This generally takes between 14 to 25 minutes. After 30 minutes if there is any tablet left, swish it with a glass of water. If you receive the medicine in fine mrent, tell your doctor who will advise how to use it, if any special instructions.

- Do not bite, chew or suck FENTORA tablets. If you do so, you will receive none of the medicine and get less relief for your symptoms with increased risk.

- If you begin to feel dizzy, tell to your staf of very sleepy the tablet is completely dissolved or your mouth with water and spit the remaining pieces of the tablet into a sink or toilet right away. Then, the city flush out this tablet to dispose of any remaining tablet pieces.

- If you have any desire to vomit or tachycardia (heart rate over 100) call your doctor. The dose of FENTORA may need to be adjusted.

- If you feel the need, FENTORA or water, call 911 for emergency help.

What should I avoid while taking FENTORA?
- Do not drive, operate heavy machinery, or do other dangerous activities until you know how FENTORA affects how you react. FENTORA may cause you to drowsy. Ask your doctor if the medicine is likely to be these activities.

- Do not drink alcohol while using FENTORA. It can increase your chance of getting dangerous side effects.

- Do not take any medicine when using FENTORA. You should talk to your doctor before using new medicine. Be especially careful about taking other medicines that make you sleepy such as other pain medicines, anti-anxiety medicines, sleeping pills, anxiety medicines, antidepressants, or tranquilizers.

What are the possible side effects of FENTORA?
- FENTORA can cause serious breathing problems that can become life-threatening especially if used the wrong way. See "What is the most important information I should know about FENTORA?"

- Call your doctor or get emergency medical help right away if you have:
- trouble breathing,
- an attack of asthma or other acute breathing problems
- chest pain or discomfort
- fast heartbeat
- feeling light-headed, fainting
- unusual or worsening shortness of breath
- any other signs of allergic reaction
- rash or hives
- unusual vision changes
- severe or worsening nausea
- mental status changes
- severe or worsening skin rash or hives
- confusion or hallucinations
- speech problems
- any other unusual side effect that troubles you or that you think is not listed here.

FENTORA contains ingredients that can cause severe breathing problems if used wrong. If you do not get help right away, you may need medical treatment to prevent the problem from getting worse.

FENTORA contains ingredients that can cause severe breathing problems if used wrong. If you use too much FENTORA, you may need medical treatment to prevent the problem from getting worse.

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Product Labeling Artwork
FENTORA 800 mcg blister, flat side
June 27, 2006
FENTORA® RISK MINIMIZATION ACTION PLAN: SUMMARY

The FENTORA® Risk Minimization Action Plan is a program designed to reduce the risk of serious adverse events resulting from use in opioid non-tolerant patients, misuse, and unintended (accidental) exposure. The risks of FENTORA® treatment are addressed through education of prescribers, pharmacists, patients and caregivers, surveillance for events, and assessment of the effectiveness of the FENTORA Risk Minimization Action Plan to determine the need for improvement.

1. Goals for the FENTORA Risk Minimization Action Plan
   - FENTORA should not be used by opioid non-tolerant cancer patients.
   - No misuse of FENTORA should occur.
   - Unintended (accidental) exposure to FENTORA should not occur.

2. Key elements of risk minimization

   Cephalon had developed the Risk Minimization Action Plan around the following four elements to communicate to all stakeholders:

   - Labeling
   - Education Program
   - Surveillance Program
   - Intervention

3. Labeling

   3.1 Package Insert

   The package insert forms the basis for education and communication tool development.

   - A Boxed Warning emphasizes key safety messages
     - FENTORA contains fentanyl, an opioid agonist and a Schedule II controlled substance, with an abuse liability similar to other opioid analgesics.
     - FENTORA is indicated for the management of breakthrough pain in patients with cancer who are already receiving and who are tolerant to opioid therapy for their underlying persistent cancer pain.
     - Off label use that can be particularly dangerous because life-threatening respiratory depression could occur at any dose in opioid non-tolerant patients.
     - FENTORA is contraindicated in the management of acute or postoperative pain.
     - FENTORA is not indicated for use in opioid non-tolerant patients.
     - Accidental exposure in must be avoided in children. Patients and their caregivers must be instructed that the product contains a medicine in an amount which can be fatal to a child. Patients and their caregivers must be instructed to keep all tablets out of the reach of children.
     - Warning that the dose must be adjusted when converting patients from Actiq because of differences in relative bioavailability.
Emphasis that FENTORA is only for use in opioid tolerant cancer patients by healthcare professionals knowledgeable and skilled in the use of Schedule II opioids.

- The Clinical Pharmacology section and Dosage and Administration sections stress the greater relative bioavailability of FENTORA compared to ACTIQ and the need to use a conservative conversion ratio for transferring patients from ACTIQ to FENTORA.

3.2 Carton labeling
- A box with a four point checklist for the pharmacist is present on the carton
  - Make sure the patient is opioid tolerant
  - Do not substitute FENTORA for other oral fentanyl products on a mcg per mcg basis
  - Counsel the patient about the use of the product
  - Encourage the patient to read the FENTORA Medication Guide

3.3 A Medication Guide has been approved to provide patients with information required for safe use of FENTORA.

4. Educational Program

Cephalon will provide prescribers, pharmacists, and patients/caregivers with educational materials on the key safety messages of FENTORA in the following formats:

- “Dear Healthcare Provider” style letters to prescribers and pharmacists
- An educational monograph for physicians
- Counseling messages to prescribers and pharmacists with counseling aids
- Detailing visits from trained field representatives
- Publications in pharmaceutical compendia
- Formal presentations (Speakers Bureau and CME)
- A Risk Minimization Action Plan flashcard

5. Surveillance Program

Cephalon will maintain active and passive surveillance methods to detect prescribing patterns not consistent with labeling, signs of misuse, signs of unintentional exposure, particularly accidental exposure in children, and serious adverse events. Existing national databases will be to follow spontaneous reporting of adverse events, prescribing patterns, emergency room mentions of misuse of FENTORA, state medical examiner and poison control evidence of overdose, and state and private surveillance databases for evidence of misuse. Surveys developed by Cephalon will be used to monitor the results of educational efforts for physicians, pharmacists, and patients.

6. Intervention

Cephalon will periodically evaluate the effectiveness of the components of the RiskMAP and make adjustments as appropriate.
7. Accidental Exposure

Unused drug available in the home is a source of unintentional overdose and misuse by persons for whom FENTORA was not prescribed. To reduce the volume of unused drug in the home, Cephalon has designed a product return and disposal program for patients and pharmacists.